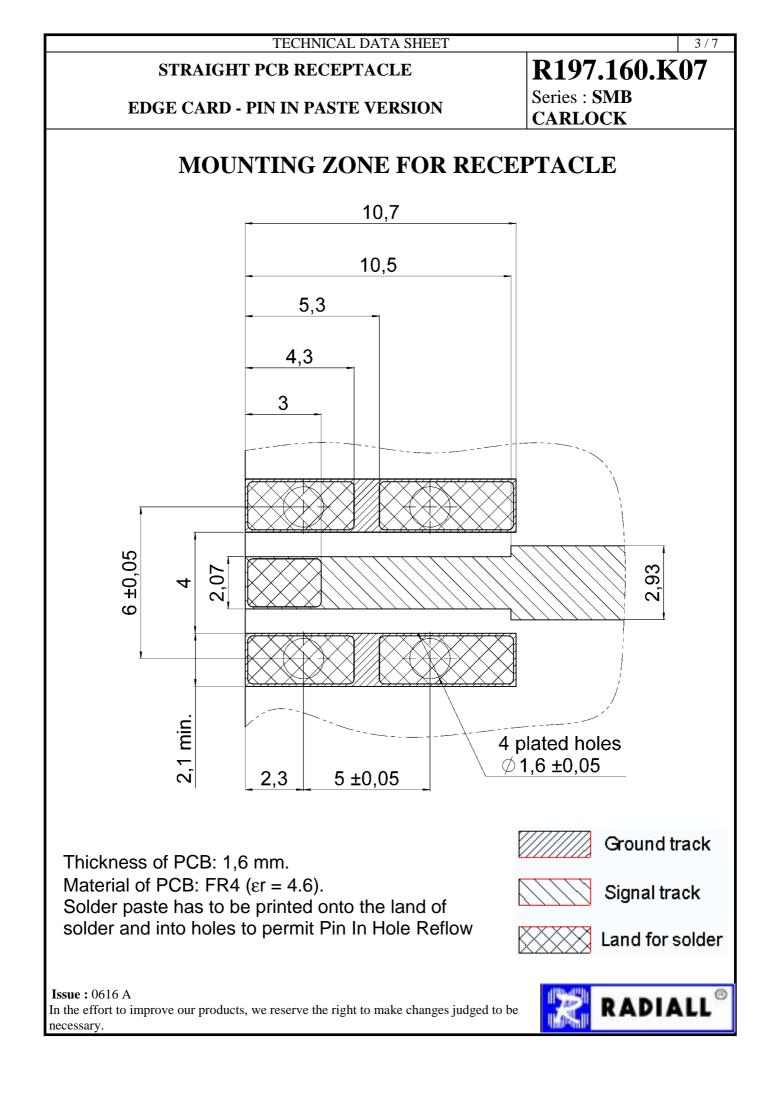


TECHNICAL DATA SHEET 2/7					
SI	FRAIGHT PCB R		R197.160.K07	1	
			Series : SMB		
EDGE CARD - PIN IN PASTE VERSIO			ON	CARLOCK	
	DACKACINC	61	DECIFICATION		
PACKAGING			SPECIFICATION		
Standard Unit		Other			
350	'W' option	Contact us	SIEMENS	VDO 65 61 13.27.10-20 A	
ELECTRICAL CHARACTERISTICS			<u>ENVIRONMENTAL</u>		
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating	1.06* + 0,0130 0.03* - (GHz	Operating temper Hermetic seal Panel leakage	rature -40/+110 ° C NA Atm.cm3/ NA	S
		Veff mini $M\Omega$ mini	OTHERS CHARACTERISTICS		
			Assembly instruc Others :	tion	
MECHANICAL CHARACTERISTICS			* COAX TRANSMISSION ONLY		
Axial force – Opposite end 10 N		N mini N mini N.cm mini			
Recommended torqu Mating Panel nut	NA	N.cm N.cm			
Mating life Weight	100 2,8200	Cycles mini g			
Issue : 0616 A In the effort to improve necessary.	our products, we reserve	e the right to make cha	anges judged to be	RADIALI	®



TECHNICAL DATA SHEET

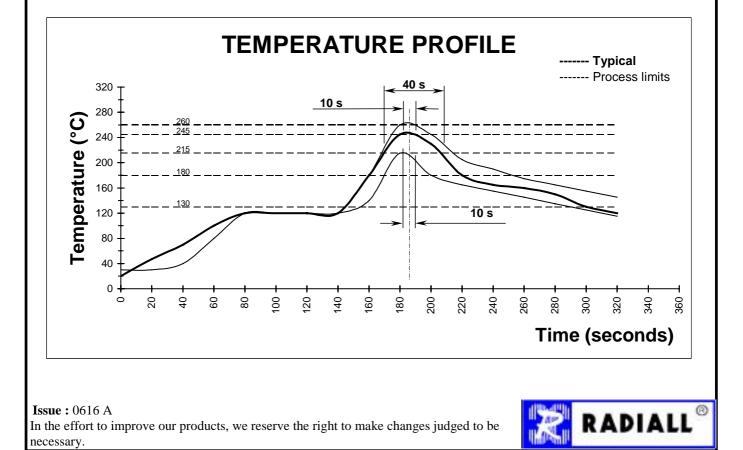
STRAIGHT PCB RECEPTACLE

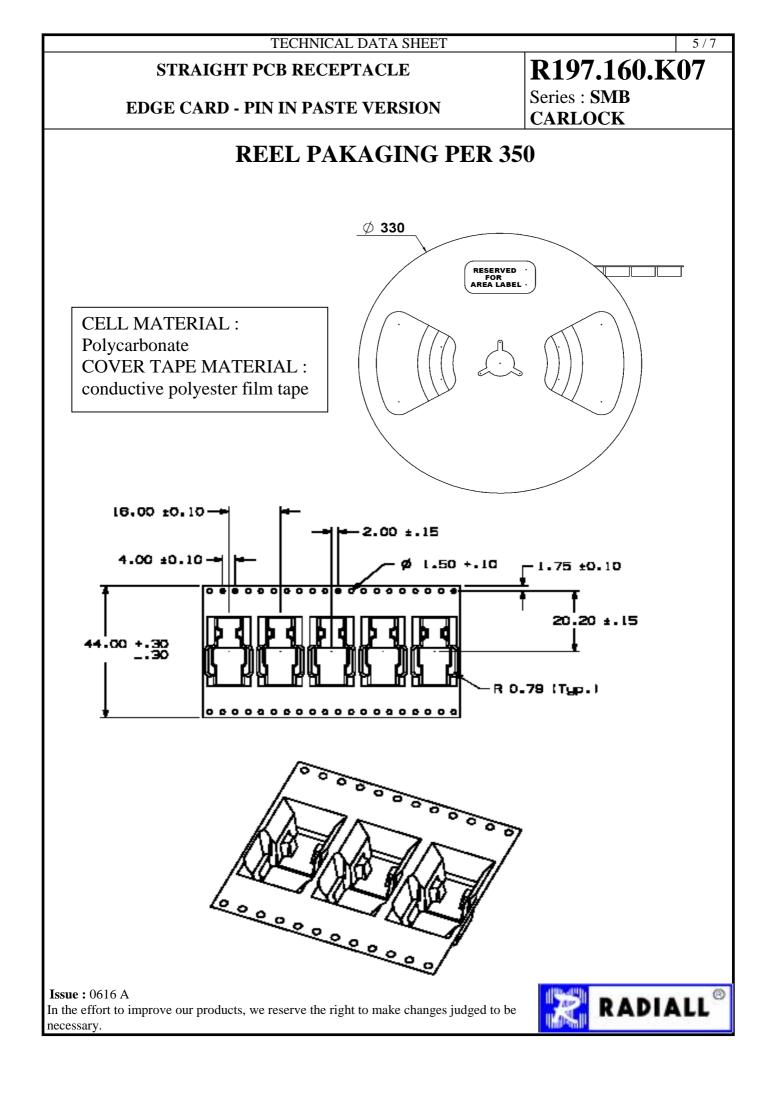
EDGE CARD - PIN IN PASTE VERSION

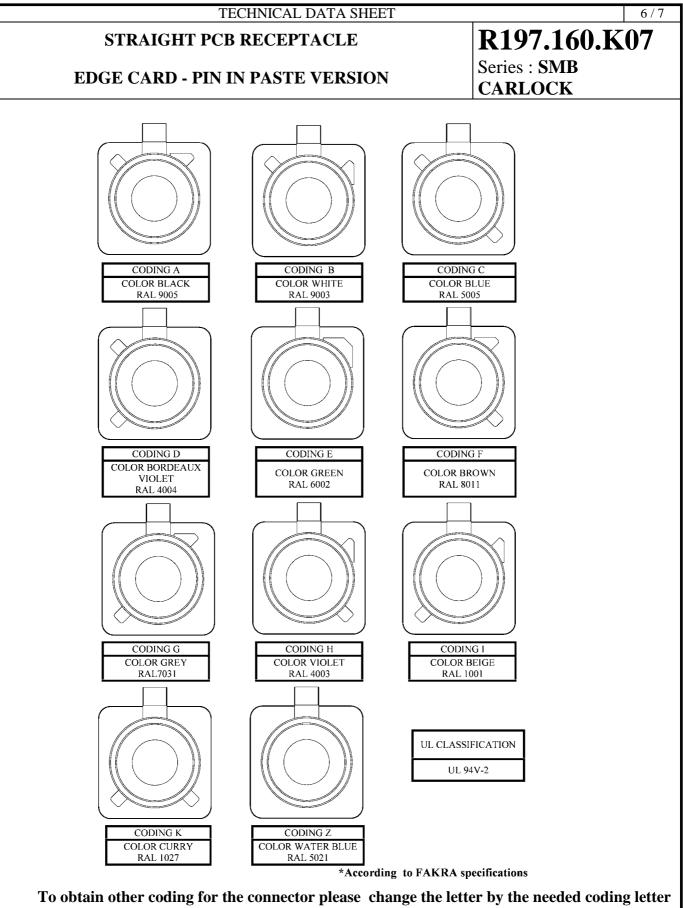
R197.160.K07 Series : **SMB CARLOCK**

SOLDER PROCEDURE

- Deposit solder paste "Sn63Pb35Ag2" on mounting zone by screen printing application. We recommend a low Residue Solid Flux.
 We advise a thickness of 0,2 millimetres min. (0,008 inch min.).
 The holes must be totaly filled with cream Verify that the edges of the zone are clean.
- 2 Placement of the receptacle on the mounting zone with an automatic machine of "pick and place" type.
 Video camera is preferred to check the positioning of the component .
 Adhesive agents are forbidden on the receptacle.
- 3 Soldering by reflow process.The typical profile to use is given below.
- 4 Clean printed circuit boards.
- 5 Check of solder joints and position of the component by visual inspection







into the Part Number



